

CL Indicator

Bright and various illumination, Multi-Color available.

■ Display surface: 34.8 mm, 34.8×74.8 mm (External dimension : 40 mm, 40×80 mm)

■ Depth behind panel: 20 mm

■ Terminal: Connector (Original connector)

■ Mounting: Snap-in mounting (Matrix mounting with joint)

■ Illumination type: Full-Face, 3-Color, Multi-Color, 2-Split-Face, Negative

■ Accessories: Wire harness, connector for cross wiring

Negative illumination: The engraved letters are clearly visible only when the light is on, and when the light is off, the engraved characters are hidden by the semitransparent black cover.



CHARACTERISTICS

	CI	Super Cl	
	ļ —	Super CL	
Display Surface Size	□ 34.8 mm,	34.8 × 74.8 mm	
Illumination Color	Red, Green, Yellow	Red, Green, Yellow Super Bule, Super White Super Green, Multi	
Illumination Type	Full-Face, 3-Co 2-Split-Face, N	olor, Multi-Color, egative	
Display Surface Shape	Flat,	Dome	
Max. Number of Matrixes	rixes Max. 10 columns × 10 rows (Rectangles is calculated by two of square)		
Supply Voltage	DC 12 V, 24 V ± 5%		
Consumption Current	110 mA max. (1 unit)		
Terminal Shape	Original conn	nector (5 pins)	
Insulation Resistance	More than 100 I	MΩ at DC 500 V	
Dielectric Strength	50/60 Hz	een terminals and ground for 60 sec. mperature and humidity	
Peak Reverse Voltage	15	50 V	
Ambient Operating Temperature	-10°C to 40°C (No	Freeze, No Condensation)	
Ambient Operating Humidity	45 to 85%RH max.(No	Condensation)	
Ambient Storage Temperature	−25°C to 65°C (No	Freeze, No Condensation)	
Ambient Storage Humidity	85%RH max. (No	Condensation)	
RoHS (10 Substances)	Conform to	standards	

SPECIFICATIONS

Display		С	L	Supe	r CL
surface shape	Illumination type	Square	Rect.	Square	Rect.
	Full-Face	Α	Α	Α	Α
	3-Color	Α	Α	Α	Α
Flat	Multi-Color	N/A	N/A	Α	Α
	2-Split-Face Vertical	Α	Α	Α	Α
	2-Split-Face Horizontal	N/A	Α	N/A	Α
	Full-Face	Α	Α	Α	Α
	3-Color	Α	Α	Α	Α
Dome	Multi-Color	N/A	N/A	Α	Α
	2-Split-Face Vertical	N/A	N/A	N/A	N/A
	2-Split-Face Horizontal	N/A	N/A	N/A	N/A
	Red (7)	Α	Α	N/A	N/A
	Green (8)	Α	Α	N/A	N/A
	Yellow (9)	Α	Α	N/A	N/A
	Red (70)	N/A	N/A	Α	Α
Illumination	Green (80)	N/A	N/A	Α	Α
Color	Yellow (90)	N/A	N/A	Α	Α
	Super Blue (14)	N/A	N/A	Α	Α
	Super White (16)	N/A	N/A	Α	Α
	Super Green (18)	N/A	N/A	Α	Α
	Multi-Color (22)	N/A	N/A	Α	Α

A: Applicable N/A: Not applicable

 X CL LEDs color Red(7), Green(8), Yellow(9) are dimmer than Super CL LEDs color Red (70), Green (80), Yellow (90).

https://www.sunmulon.co.jp/english/products/led_e/cl.html

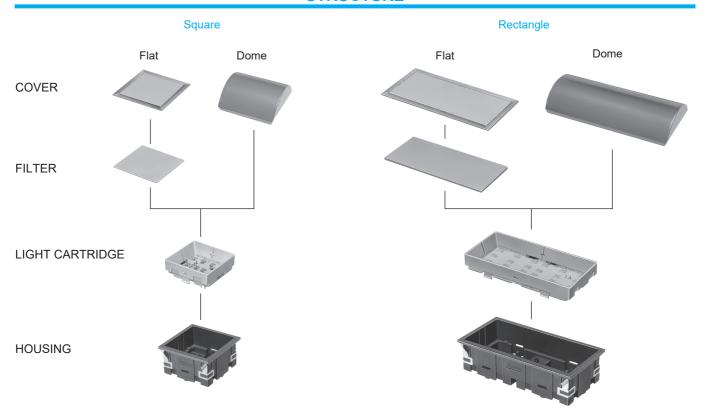
♦Dimensions : page CL-3~4

♦ Internal connection arrangements: page CL-20~21

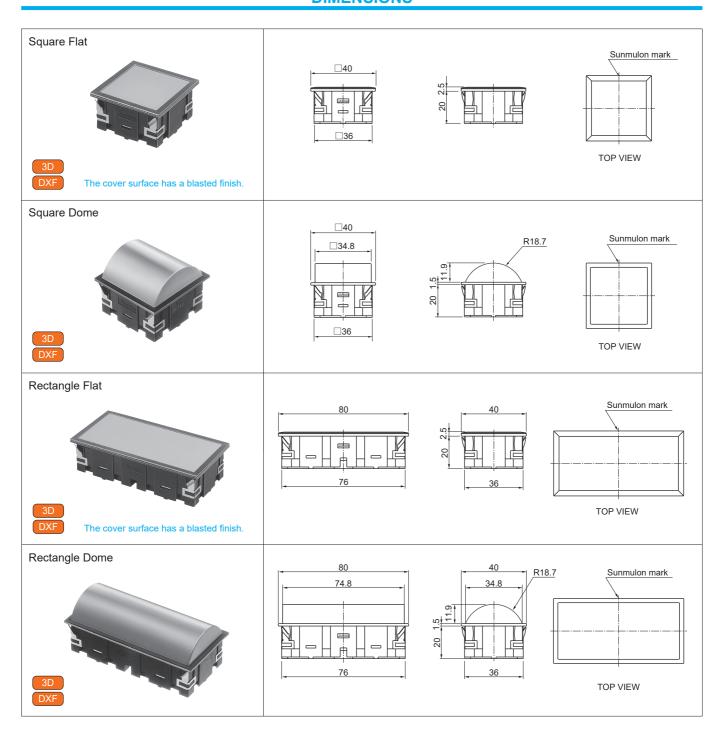
♦ Mounting design / Panel cutout : page CL-23

♦ Accessories : page CL-5 ♦LED specifications: page CL-22 Ordering code : page CL-6~18

STRUCTURE



DIMENSIONS

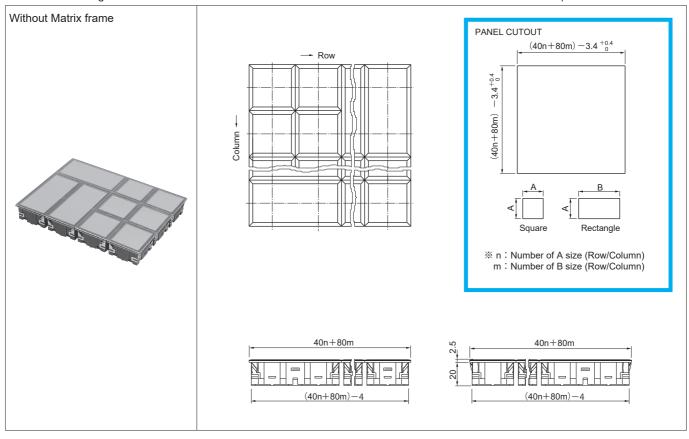


3D • DXF data download site : https://www.sunmulon.co.jp/download/

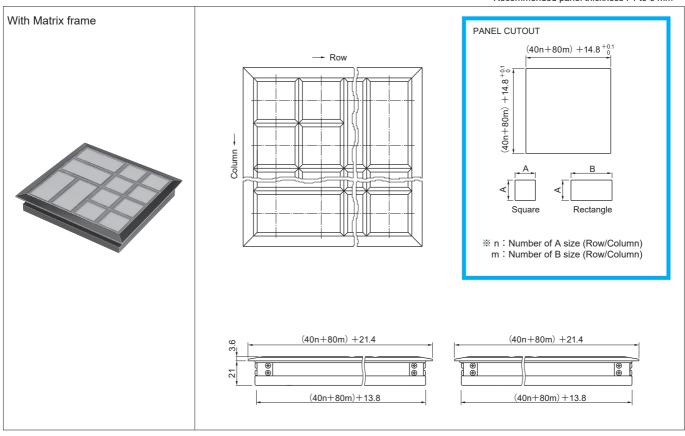
DIMENSIONS

Matrix Mounting

Recommended panel thickness: 1 to 4 mm



Recommended panel thickness: 1 to 6 mm



※ Refer to page CL-18 the ordering code for Matrix.

 $\mathsf{Tolerance:} \pm \ \mathsf{0.4} \ \mathsf{mm}$

ACCESSORIES

Name	Appearance	Classification	Part no.	Precautions for use
Connector		Housing	BL-0077	- Housing and contact set. - Contact is Honda Tsushin Kogyo's product HKP-F403.
	Sec. 2	Contact	BE-0077	Please specify whether or not to attach it by ordering code.
Contact pulling tool		For contact	-	- Honda Tsushin Kogyo's product HKP-KF. We do not sell this product.
Contact crimping tool		Crimping tool	_	- Honda Tsushin Kogyo's product KP-309. We do not sell this product.
Wire harness		Wire harness	50cm CL-0230	- For other dimensions, please contact us.
		Wile Hamess	100cm CL-0231	**The pin assignment is different from AL and TL.
		For cross wiring	CL-0228	- Connecter for cross wiring
Matrix frame mounting bracket		For Matrix mounting	BL-0073	- Fittings that secure the matrix frame to the panel. **The quantity required for with matrix frame type will be attached.
Joint		For Matrix mounting	CL-0160	- Connect and secure the products when making matrix mounting.
Removing tool		For removal cover	SJ-0010-1	- Be used to remove cover from housing.
Removing tool	Tara Seeds	For removal light cartridge	CL-0218	- Be used to remove light cartridge from housing.

Wire harness

Part no.	CL-0230	CL-0231
A length	50cm	100cm

Wire: UL1061 AWG26

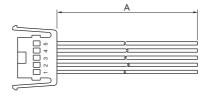
 $\ensuremath{\mathbb{X}}$ For other dimensions, please contact us.

 $\ensuremath{\mathbb{X}}$ The pin assignment is different from AL and TL.

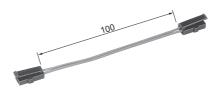
Connector for Cross wiring

Part no. CL-0228

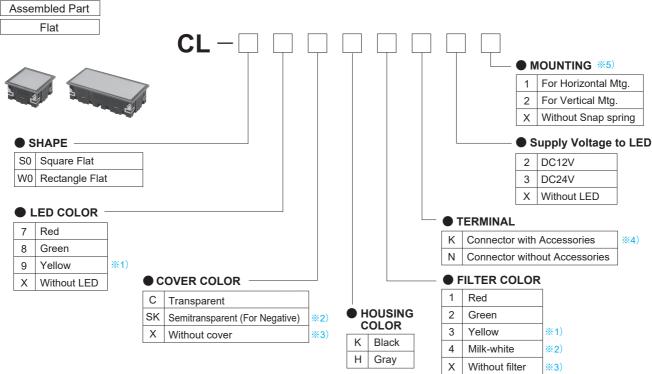
Wire: UL1061 AWG26



Pin No.	1	2	3	4	5
Wire Color	Red	Green	Yellow	Blue	Gray

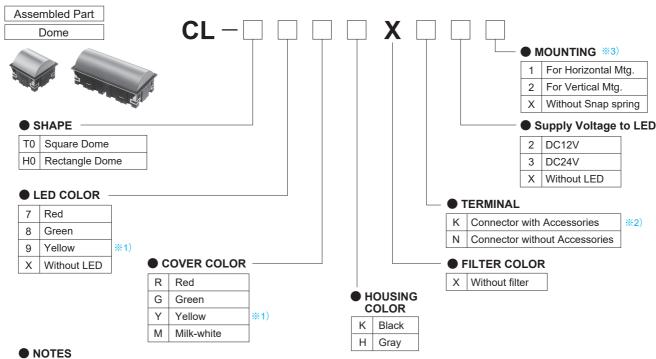


ORDERING CODE (CL) [Full-Face]



NOTES

- %1) The color of "Yellow" for LED (9) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- *2) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- 3) For without cover (X), specify without filter (X). Filters can be ordered separately.
- %4) For the connector, refer to Accessories page.
- **5) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

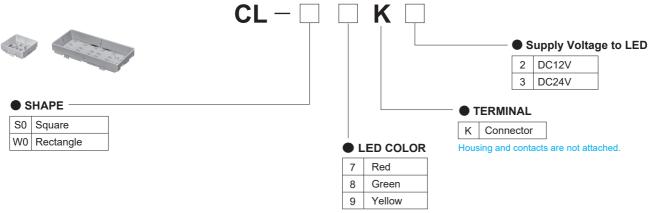


- NOTES
- %1) The color of "Yellow" for LED (9) and cover (Y) is actually "Orange Yellow" not Lemon Yellow.
- ※2) For the connector, refer to Accessories page.
- **3) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

♦ Dimensions: page CL-3~4 Accessories: page CL-5 Internal connection arrangements: page CL-20 ♦ LED specifications: page CL-22 ♦ Terminals: page CL-23 ♦ Mounting design / Panel cutout: page CL-23

ORDERING CODE (CL) [Full-Face]

LIGHT CARTRIDGE **1)

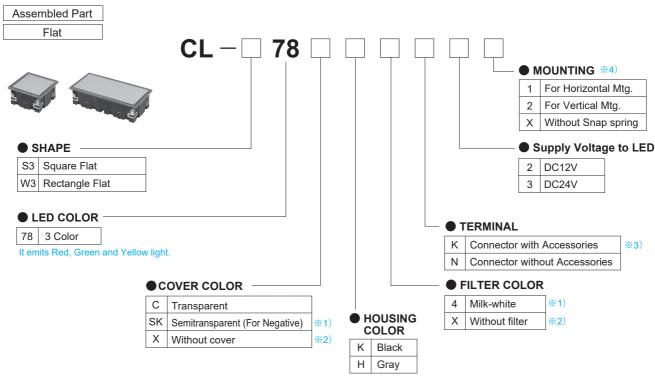


Yellow is actually "Orange Yellow" not Lemon Yellow.

NOTES

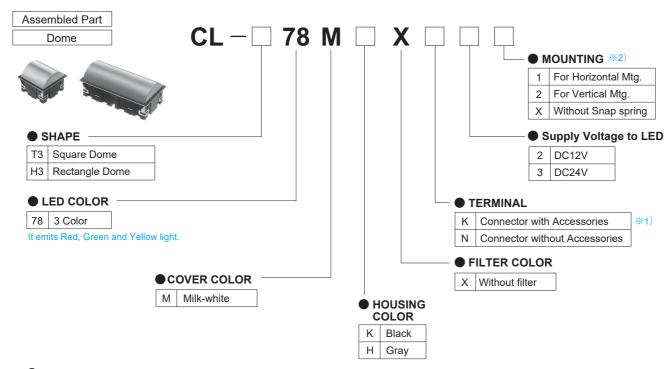
 $\ensuremath{\mathbb{X}}$ 1) If cover or filter are required, please order separately.

ORDERING CODE (CL) [3-Color]



NOTES

- *1) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- ※2) For without cover (X), specify without filter (X). Filters can be ordered separately.
- %3) For the connector, refer to Accessories page.
- **4) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

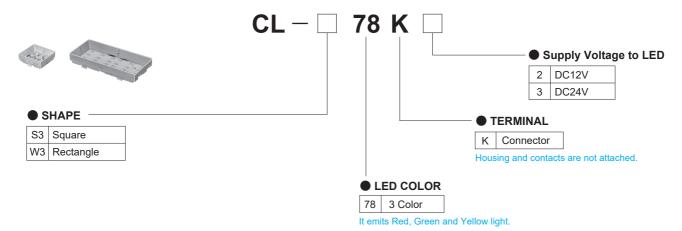


NOTES

- %1) For the connector, refer to Accessories page.
- ※2) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

ORDERING CODE (CL) [3-Color]

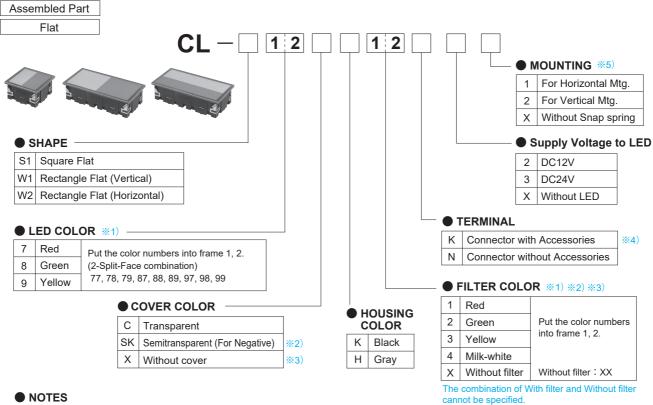
LIGHT CARTRIDGE **1)



NOTES

※1) If cover or filter are required, please order separately. Flat covers should be Transparent or Semitransparent (For Negative) with Milk-white filter. For Dome covers, use Milk-white.

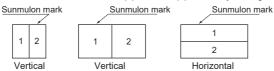
ORDERING CODE (CL) [2-Split-Face]



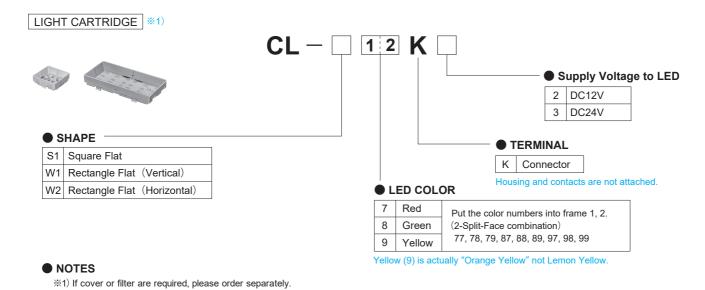
%1) How to specify the color of LED and filter

Select the color symbols listed in the ordering code, and put them into the frame 1 and 2 referring to the figure below. The numbers in the figure match the location specified in the ordering code.

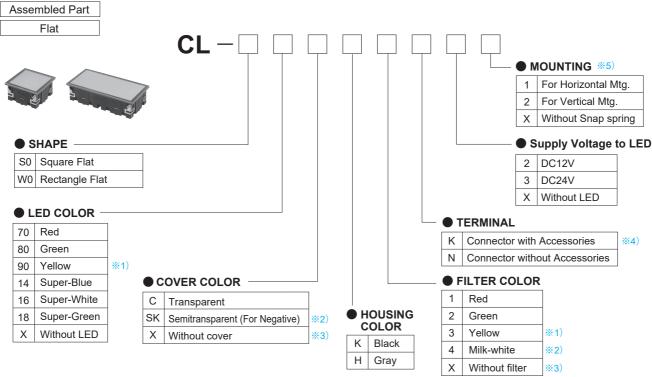
The color of "Yellow" for LED (9) and filter (3) is actually "Orange Yellow" not Lemon Yellow.



- *2) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- *3) For without cover (X), specify without filter (X). Filters can be ordered separately.
- ※4) For the connector, refer to Accessories page.
- **5) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

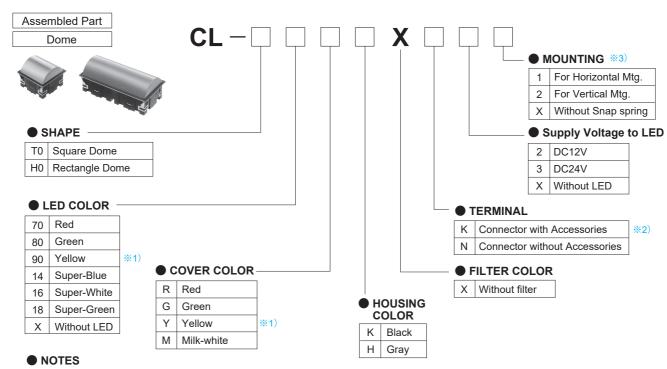


ORDERING CODE (Super CL) [Full-Face]



NOTES

- %1) The color of "Yellow" for LED (9) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- *2) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- 3) For without cover (X), specify without filter (X). Filters can be ordered separately.
- %4) For the connector, refer to Accessories page.
- **5) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

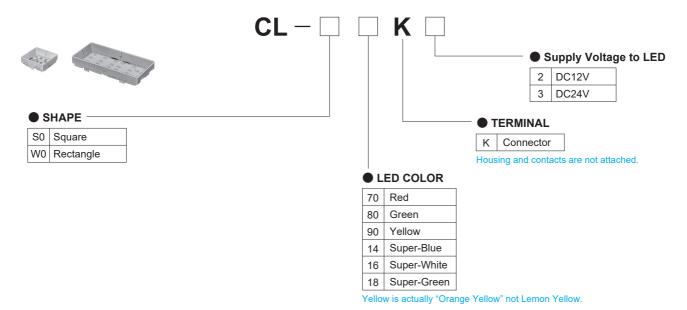


- %1) The color of "Yellow" for LED (9) and cover (Y) is actually "Orange Yellow" not Lemon Yellow.
- ※2) For the connector, refer to Accessories page.
- **3) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

♦ Dimensions: page CL-3 → 4 ♦ Accessories: page CL-5 → Internal connection arrangements: page CL-20 → LED specifications: page CL-22 → Mounting design / Panel cutout: page CL-23

ORDERING CODE (Super CL) [Full-Face]

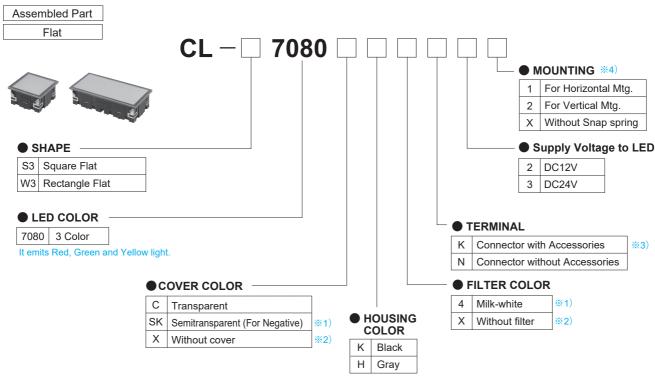




NOTES

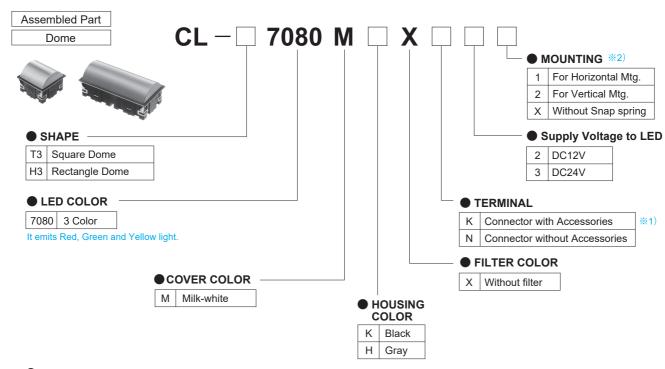
※1) If cover or filter are required, please order separately.

ORDERING CODE (Super CL) [3-Color]



NOTES

- *1) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- *2) For without cover (X), specify without filter (X). Filters can be ordered separately.
- %3) For the connector, refer to Accessories page.
- **4) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)



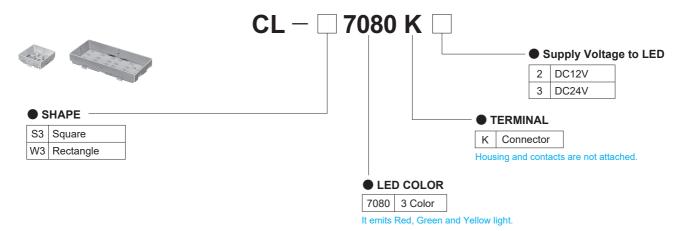
NOTES

- %1) For the connector, refer to Accessories page.
- ※2) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

♦ Dimensions: page CL-3~4 ♦ Accessories: page CL-5 ♦ Internal connection arrangements: page CL-20 ♦ LED specifications: page CL-22 ♦ Terminals: page CL-23 ♦ Mounting design / Panel cutout: page CL-23

ORDERING CODE (Super CL) [3-Color]

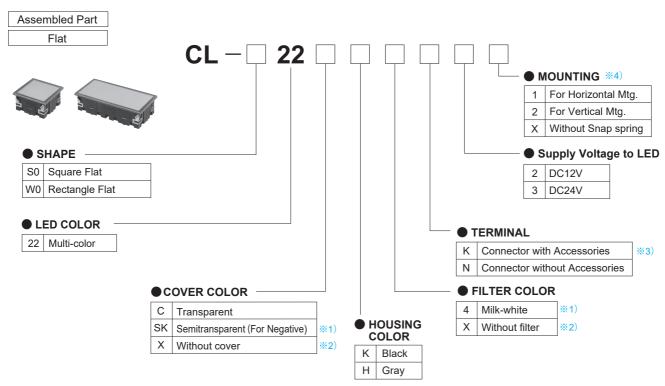
LIGHT CARTRIDGE **1)



NOTES

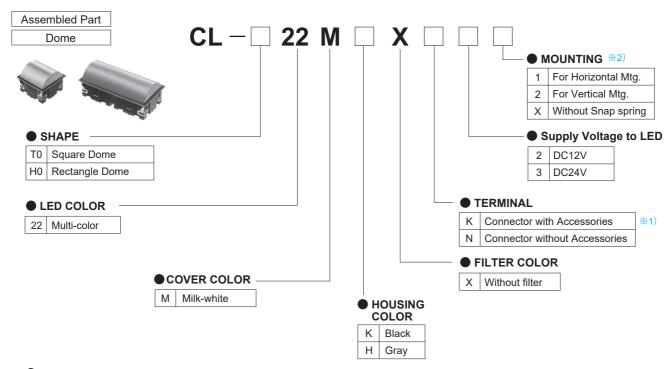
※1) If cover or filter are required, please order separately. Flat covers should be Transparent or Semitransparent (For Negative) with Milk-white filter. For Dome covers, use Milk-white.

ORDERING CODE (Super CL) [Multi-Color]



NOTES

- *1) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- ※2) For without cover (X), specify without filter (X). Filters can be ordered separately.
- %3) For the connector, refer to Accessories page.
- **4) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)



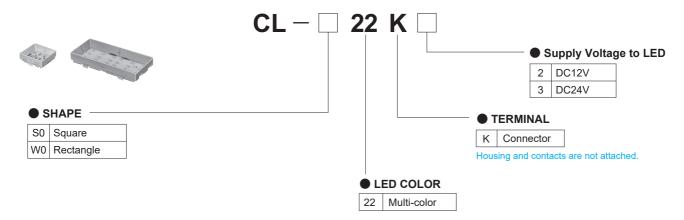
NOTES

- %1) For the connector, refer to Accessories page.
- ※2) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

♦ Dimensions: page CL-3~4 ♦ Accessories: page CL-5 ♦ Internal connection arrangements: page CL-20 ♦ LED specifications: page CL-22 ♦ Terminals: page CL-23 ♦ Mounting design / Panel cutout: page CL-23

ORDERING CODE (Super CL) [Multi-Color]

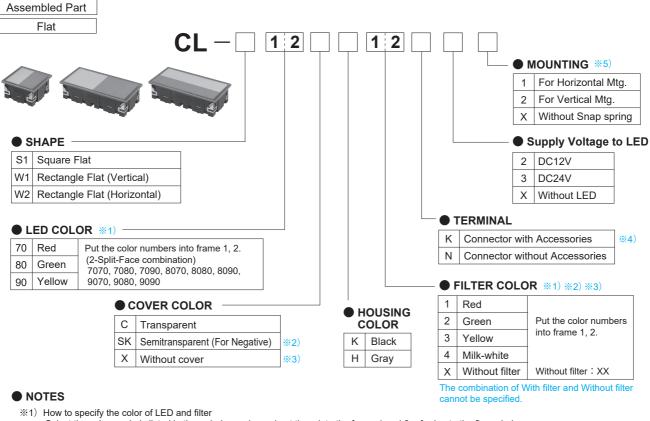
LIGHT CARTRIDGE **1)



NOTES

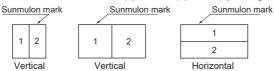
※1) If cover or filter are required, please order separately. Flat covers should be Transparent or Semitransparent (For Negative) with Milk-white filter. For Dome covers, use Milk-white.

ORDERING CODE (Super CL) [2-Split-Face]

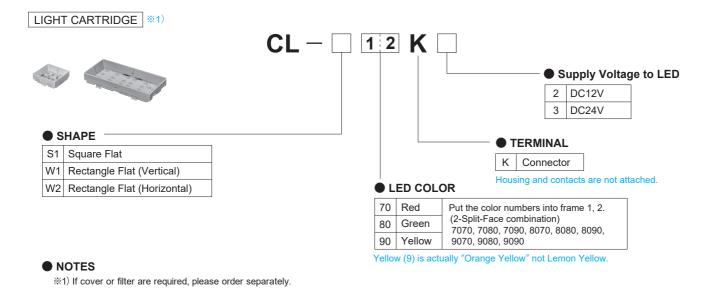


Select the color symbols listed in the ordering code, and put them into the frame 1 and 2 referring to the figure below. The numbers in the figure match the location specified in the ordering code.

The color of "Yellow" for LED (9) and filter (3) is actually "Orange Yellow" not Lemon Yellow.

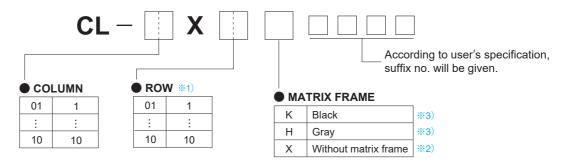


- *2) For Negative illumination, specify filter Milk-white (4). The filter for negative illumination has black silk printing on one side.
- *3) For without cover (X), specify without filter (X). Filters can be ordered separately.
- ※4) For the connector, refer to Accessories page.
- **5) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)



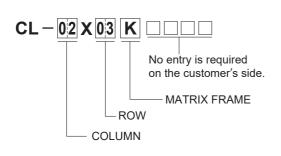
ORDERING CODE [Matrix]

MATRIX INDICATOR

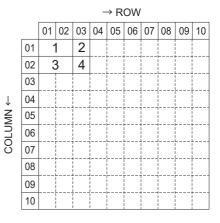


- ※1) Rectangles should be calculated as two square. Please specify the number of columns and rows by referring to the figure below. A maximum of 10 rows and 10 coumns can be specified.
- ※2) One column × one row (01×01), one column × number of rows (01×□), number of columns × one row (□×01) cannot be specified without matrix frame.
- *3) Assemblies with matrix frames cannot be changed after ordering.
- ◆Please specify the desired matrix shape and the single model to be placed by number as shown in the table below.

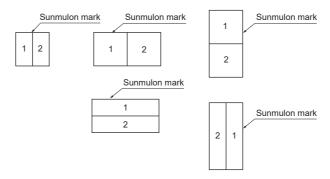
[Example to specify]



No.	Part no.	Q'ty
1	CL-W09CK4K3X	1
2	CL-S07CK1K3X	1
3	CL-W378CK4K3X	1
4	CL-S08CK5K3X	1
5		
6		
7		
÷		



Matrix mounting orientaion of single unit



REPLACEMENT PARTS

● Full-Face COVER / FILTER

		Shape	Red	Green	Yellow	Milk-white	Transparent	Semitransparent	Negative
	Square	Flat					CL-0156-CC	CL-0156-SK	
COVER	Oquale	Dome	CL-0324-LR	CL-0324-LG	CL-0324-LY	CL-0324-LM			
COVER	Rectangle	Flat					CL-0157-CC	CL-0157-SK	
	rtectarigle	Dome	CL-0325-LR	CL-0325-LG	CL-0325-LY	CL-0325-LM			
EII TED	Square	Α	CL-0164-LR	CL-0164-LG	CL-0164-LY	CL-0164-LM			CL-0220-LM
FILTER	Rectangle	С	CL-0165-LR	CL-0165-LG	CL-0165-LY	CL-0165-LM			CL-0222-LM

^{*} The filter for negative illumination has black silk printing on one side.

■ 3-Color • Multi-Color COVER / FILTER

		Shape	Milk-white	Transparent	Semitransparent	Negative
	Square	Flat		CL-0156-CC	CL-0156-SK	
COVER	Square	Dome	CL-0324-LM			
OOVER	Doctorale	Flat		CL-0157-CC	CL-0157-SK	
	Rectangle	Dome	CL-0325-LM			
FILTER	Square	Α	CL-0164-LM			CL-0220-LM
	Rectangle	С	CL-0165-LM			CL-0222-LM

 $[\]ensuremath{\mathbb{X}}$ The filter for negative illumination has black silk printing on one side.

● 2-Split-Face COVER / FILTER

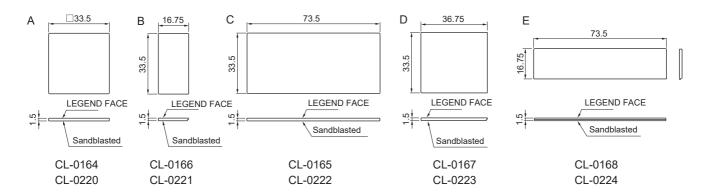
		Shape	Red	Green	Yellow	Milk-white	Transparent	Semitransparent	Negative
COVER	Square	Flat					CL-0156-CC	CL-0156-SK	
COVER	Rectangle	i iat					CL-0157-CC	CL-0157-SK	
	Square	В	CL-0166-LR	CL-0166-LG	CL-0166-LY	CL-0166-LM			CL-0221-LM
FILTER	Rectangle Vertical	D	CL-0167-LR	CL-0167-LG	CL-0167-LY	CL-0167-LM			CL-0223-LM
	Rectangle Horizontal	E	CL-0168-LR	CL-0168-LG	CL-0168-LY	CL-0168-LM			CL-0224-LM

 $[\]ensuremath{\mathbb{X}}$ The filter for negative illumination has black silk printing on one side.

DIVIDER

	Square • Rectangle Vertical	Rectangle Horizontal
Part no.	CL-0162	CL-0163

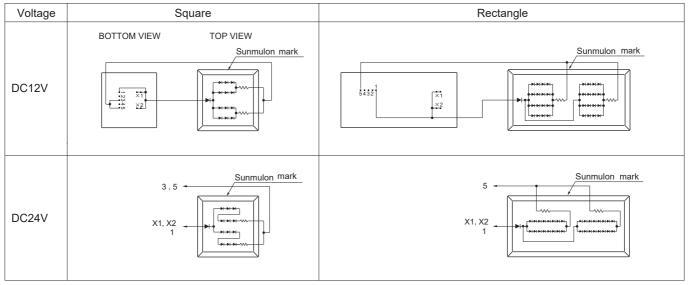
FILTER DIMENSIONS



 $\mathsf{Tolerance:} \pm 0.4 \, \mathsf{mm}$

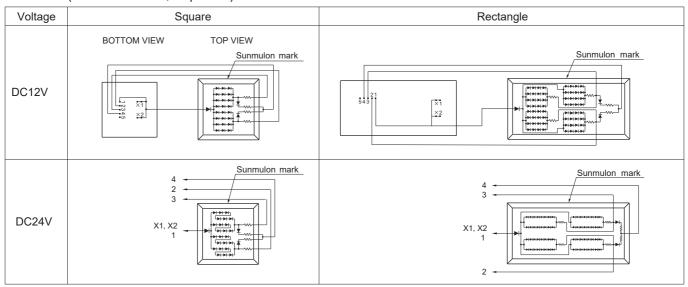
INTERNAL CONNECTION ARRANGEMENTS

● Full-Face (Common for CL, Super CL)



* Varistors are connected to LED color Super Blue (14) • Super White (16) • Super Green (18).

● 3-Color (Common for CL, Super CL)



3-Color combination (Common for each voltage)

Square

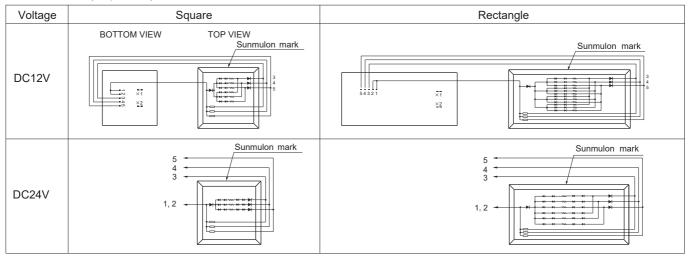
Terminals	LED Color
X1, X2, 1-2	Green
X1, X2, 1-3	Red
X1, X2, 1-4	Yellow

Rectangle

Terminals	LED Color
X1, X2, 1-2	Red
X1, X2, 1-3	Green
X1, X2, 1-4	Yellow

INTERNAL CONNECTION ARRANGEMENTS

Multi-Color (Super CL)



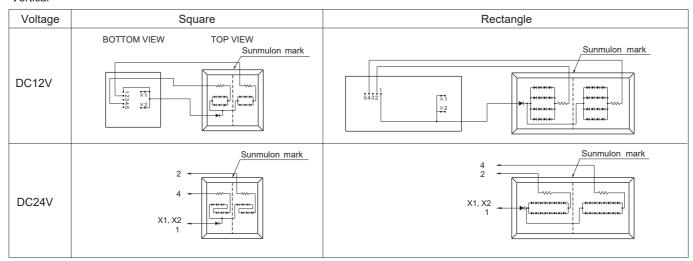
^{*} Varistors are connected to Multi-color illumination.

• Multi-Color combination (Common for each voltage)

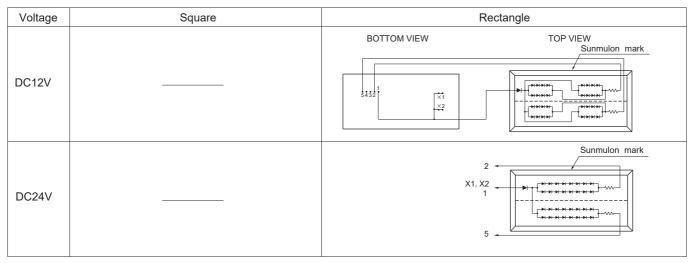
Terminals	LED Color
1, 2-3	Red
1, 2-4	Green
1, 2-5	Blue

2-Split-Face (Common for CL, Super CL)

Vertical



Horizontal



Sunmulon Co., Ltd.

LED SPECIFICATIONS

Full-Face

						Rate	ed Current (mA)			
	Voltage			CL				Supe	er CL		
		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	
Carrana	DC12V ±5	%	10	23	12	30	54	40	14	12	12
Square	DC24V ±5	%	3.5	15	6.5	15	27	20	7	6	6
Destands	DC12V ±5	%	22	37	24	55	106	72	28	24	24
Rectangle	DC24V ±5	%	12	20	14	27	53	36	14	12	12

3-Color

			Rated Current (mA)						
	Volta	ige		CL		Super CL			
			Red	Green	Yellow	Red	Green	Yellow	
Square	DC12V	±5%	10	23	30	30	54	54	
Square	DC24V	±5%	3.5	15	18	15	27	27	
Rectangle	DC12V	±5%	22	37	50	55	106	95	
	DC24V	±5%	12	20	27	27	53	53	

Multi-Color

		Rated Current (mA)					
	Voltage	Super CL					
		Red	Super Green	Super Blue			
Cauara	DC12V ±5%	20	16	11			
Square	DC24V ±5%	10	8	6			
Rectangle	DC12V ±5%	39	31	22			
	DC24V ±5%	20	16	12			

● 2-Split-Face

		Rated Current (mA)						
	Voltage		CL		Super CL			
		Red	Green	Yellow	Red	Green	Yellow	
Square	DC12V ±5%	6.5	12	6.5	16	27	20	
Square	DC24V ±5%	3.5	8	3.5	8	14	10	
Rectangle	DC12V ±5%	12	20	12	32	54	36	
	DC24V ±5%	6	10	6.5	16	27	18	

TERMINALS

● TERMINALS LAYOUT (BOTTOM VIEW)

Sunmulon mark Sunmulon mark 54321 Square Rectangle

Connector



Terminal layout with the projection on top. No number on the actual item.

Recommended panel thickness: 1 to 4 mm

Applicable wire

Wire size	Coating outer diameter
AWG # 24-28	1.0-1.5 mm

CL

Pin		Square		Rectangle					
No.	Full-Face	2-Split-Face	3-Color	Full-Face	2-Split-Face Vert.	2-Split-Face Horiz.	3-Color		
1	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)		
2	_	Cathode(-)	Cathode(-)G	_	Cathode(-)	Cathode(-)	Cathode(-)R		
3	Cathode(-)	_	Cathode(-)R	_	_	_	Cathode(-)G		
4	_	Cathode(-)	Cathode(-)Y	_	Cathode(-)	_	Cathode(-)Y		
5	Cathode(-)	_	_	Cathode(-)	_	Cathode(-)	_		

Super CL

Pin		Square				Rectangle				
No.	Full-Face	2-Split-Face	3-Color	Multi-Color	Full-Face	2-Split-Face Vert.	2-Split-Face Horiz.	3-Color	Multi-Color	
1	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	Anode(+)	
2	_	Cathode(-)	Cathode(-) G	Anode(+)	_	Cathode(-)	Cathode(-)	Cathode(-) R	Anode(+)	
3	Cathode(-)	_	Cathode(-) R	Cathode(-) R	_	_	_	Cathode(-) G	Cathode(-)R	
4	_	Cathode(-)	Cathode(-) Y	Cathode(-) G	_	Cathode(-)	_	Cathode(-) Y	Cathode(-)G	
5	Cathode(-)	_	_	Cathode(-) B	Cathode(-)	_	Cathode(-)	-	Cathode(-)B	

- ** Offinal reduces righting is impressible write Fill No. 2, 3, 4 for 3-Color type.

 ** Pin No. ×1,×2 and No.1 are Anode (+) common terminal. Use the connector (Part no. CL-0228) for cross wiring.

 ** Multi-Color is not connect for terminal ×1 and ×2. Anode (+) common terminals are No. 1 and No.2 only.

 ** The pin assignment is different from AL and TL.

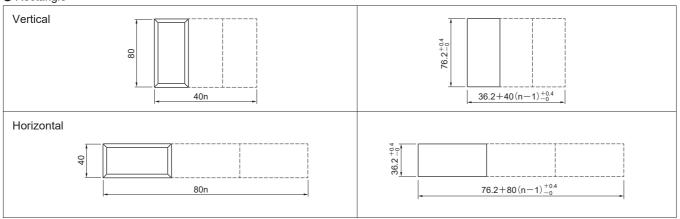
 ** LED color: R (Red), G (Green), Y (Yellow), B (Blue)

MOUNTING DESIGN/PANEL CUTOUT

Square

	recommended parter and the remaining		
Mounting design	Panel cutout		
Horizontal			
40n	36.2+40(n-1) ^{+0.4}		

Rectangle



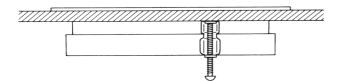
- lepha If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating.
- * After the panel-cutting process, make sure to remove burrs on the surface.

n: Number of Units

Torelance: ± 0.4 mm

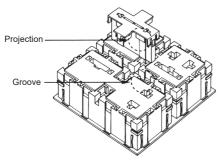
ASSEMBLY & DISASSEMBLY

1. Fixing of the assembly with matrix frame to the panel



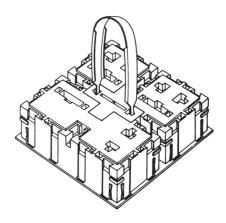
Place the assembly on top of the panel and secure with mounting screws from the back of the panel.

2. Assembly without Matrix frame



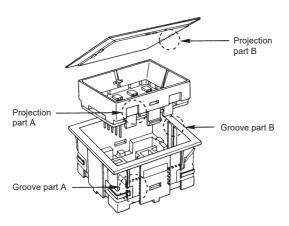
- 1. Remove the snap-spring from the housing.
- Turn over all the housing, secure them to the assembly, insert the joints, and push them in until the joints are flush with the bottom of the housing.In the case of the assembly of two square and one rectangle,
- as shown in the above, one joint is used.
 3. Assemblies using square only have no joint orientaion.
 Assemblies using rectangle only or square and rectangle, the short part of the joint should always be in the center of the rectangle.
- 4. Attach the snap spring to all around the housing except vertically or horizontally at the four corners of the housing.

3. Removing the assembly



Hang the joint with the removing tool (CL-0218) in the groove, and pull it straight.

4. Fitting Light cartridge

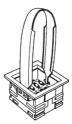


There is a proper direction for combining the light cartridge and the housing.

As shown in the above, insert the light cartridge by aligning the projection part A with the Groove part A and the projection part B with the groove part B.

5. Removing Light cartridge

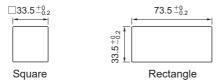
Adsorb the removing tool $\,$ (SJ-0010-1) on the cover surface and pull it straight out.



After removing the cover and filter, hang the cartridge with the removing tool (CL-0218) in the groove, and pull it straight out.

PRECAUTIONS FOR CORRECT USE

If preparing the character film separately, use a heat-resistant film with a thickness of 0.1 mm. For dimensions, please refer to the figure below.



* For handling instructions and precautions other than the above, please refer to "Safety Precautions for All Indicators".

 $\mathsf{Tolerance:} \pm \ \mathsf{0.4} \ \mathsf{mm}$

Safety Precautions for All Indicators

1. Notes on contents of Catalogs

- (1) Rated values, performance values, and specification values of Sumulon products listed in this catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
- (2) The ambient operating temperature(humidity) is guaranteed by evaluation based on characteristics, and does not guarantee continuous use for a long period of time near the upper or lower limit of the ambient operating temperature(humidity) or permanent use at that temperature(humidity).
- (3) Reference data and reference values listed in catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (4) The specifications / appearance and accessories of Sunmulon products listed in catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (5) The content of catalogs is subject to change without notice.

2. Note on applications

- (1) If using Sunmulon products in combination with other products, confirm the following suitability by yourself. Sunmulon shall provide no guarantees regarding the combination suitability.
 - (a) Regulations, satndards, or laws to which your machinery, equipment, ect. must conform
 - (b) Functionality and safety of your machinery and equipment
- (2) Wiring and installation that ensures the Sunmulon product used in your system, machine, device, or the like can perform and function according to its specifications.
- (3) When using Sunmulon products, be cautious when implementing the following.
 - (a) Use of Sunmulon products with sufficient allowance for rating and performance.
 - (b) Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that Sumulon product fails.
- (4) Sunmulon products are designed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use Sunmulon product for these applications, unless otherwise agreed upon between you and Sunmulon, Sunmulon shall provide no guarantees whatsoever regarding Sunmulon products.
 - (a) Safety devices intended for human body protection
 - (b) Direct control of transport equipmnt (railroads / airplanes / ships / vehicles / vehicle instruments, etc.)
 - (c) Space equipment, submarine equipment
 - (d) Nuclear power control equipment, radiation related equipment
 - (e) Combustion equipment, electric heat equipment
 - (f) Disaster prevention and security equipment
 - (g) Elevating equipment
 - (h) Amusement facilities
 - (i) Facilities subject to government or industry regulations
 - (j) Use in applications that require a high degree of safety, any other equipment, instruments, or the like that could endanger life or human health

3. Warranty

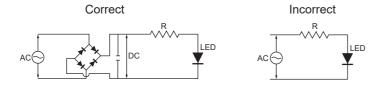
- (1) The warranty period for Sunmulon products shall be 1 year after purchase or delivery to the specified location.
- (2) Warranty scope should a failure occur in Sunmulon product during the above warranty period for reasons attributable to Sunmulon, then Sunmulon shall provide that product, free of charge, the same quantity. Further, in no event shall liability of Sunmulon exceed the individual price of the product on which liability is asserted.
- (3) Failures cause by the following reasons shall be deemed outside the scope of this warranty.
 - (a) The product was handled or used deviating from conditions / environment listed in the catalogs
 - (b) The failure was caused by reasons other than Sunmulon product
 - (c) Modification or repair was performed by a party other than Sunmulon
 - (d) Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and catalogs
 - (e) The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from Sunmulon (f) The failure was due to other causes not attributable to Sunmulon (including cases of force majeure such as natural disasters and other disasters)
- (4) The warranty listed in this Safety Precautions is the full and complete warranty for Sunmulon products, and Sunmulon shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to Sunmulon product.

4. Handling precautions for indicator

- (1) Wire the terminals with correct polarity. Connecting connectors backwards may cause a power short, resulting in burnout.
- (2) Turn off the power to the product before starting installation, removal, wiring, maintenance, or inspection. Failure to turn power off may cause electrical shock or fire.
- (3) Be careful of electrostatic breakdown when handling.
- (4) Do not drop or otherwise apply strong force to the indicator.
- (5) Do not place heavy objects on the indicator.
- (6) Do not operate or use the housing by itself. Use the indicator with assembled the cover.
- (7) When removing the cover and filter, using a sharp object (screwdrivers, tweezers, etc.), hard object (metal, etc.), or with a large or sudden force, may cause deform or damage the indicator.
- (8) Do not use the indicator under loads that exceed the rated capacity or other ratings. Doing so may result in burnout accidents.

Safety Precautions for All Indicators

- (9) Assemble correctly according to the handing instructions. Do not assemble or disassemble the product other than as described in the catalog, as this may cause defects or accidents.
- (10) Illumination
 - (a) Do not apply a voltage between the LED terminal that is greater than the rated voltage. Doing so may damage the LED, cause lighting failure.
 - (b) LEDs cannot be lit directly by AC circuit should be provided rectifier smoothing circuit for products other than AC input type.



- (c) When wiring, pay attention to the polarity of the terminals
- (d) Simultaneous lighting may not be possible with Dual-Color, 3-Color illumination or Split-Face illumination, check the catalog.
- (e) Apply voltage directly to LEDs of Non-built-in resistor type will damage the LEDs, so connect an appropriate external resistor.
- (11) Wiring
 - (a) When tightening terminals or connecting connectors, do not apply more force than necessary from the back side. Support the indicator with one hand as it may slip out of the front of the panel.
 - (b) Use the applicable connectors listed in the catalog for each model.
 - (c) Do not apply a soldering iron to the indicator housing. Doing so may deform the terminals and cause defects.
 - (d) Hand solder with the terminals facing down to prevent flux from penetrating into the indicator.



- (e) Use the appropriate wire size for the applied voltage and current, and solder properly. Use of the product with incomplete soldering may cause abnormal heat generation, resulting in a fire hazard.
- (12) Usage environment
 - (a) Do not use in the presence of flammable or explosive gases such as gasoline, thinner, LPG, etc.
 - (b) Avoid using the product in places where corrosive or silicon gas is generated, high temperature, high humidity, sea breeze or direct sunlight.
 - (c) Provide appropriate protection when using the product in places where it is exposed to water, oil, metal powder, or dust.
 - (d) Do not use the product in a place subject to vibration or shock. It may cause malfunction or damage.
 - (e) When installed in a close grouping or continuously lit, the ambient temperature may exceed the specified value due to heat generation. Take measures such as ventilation and lowering the operating voltage.
 - (f) When checking the actual equipment, load conditions and operating environment should be the same as the actual operating conditions.
 - (g) The ambient temperature for storage is -25° C to 65 $^{\circ}$ C (No freeze, no condensation).
- (13) When wiping off dirt on the indicator, wipe lightly with a soft, dry cloth. Organic solvents such as thinner, benzene, alcohol, or other acidic chemicals may cause deformation, discoloration, or malfunction.
- (14) Store the product away from malignant gases, dust, high temperature and high humidity, and keep it in our packing condition.
- (15) Periodic inspection and replacement
 - (a) Although mechanical and electrical durability are listed in the specifications column, deterioration of various parts (deterioration of resins and corrosion of metal parts) is possible due to the operating environment and method of use. We ask that you implement inspections for Sunmulon products to prevent accidents from occurring by conducting periodic inspections and replacements.
- (16) Service scope

The price of Sunmulon products do not include the cost of services, such as dispatching technicians.